Dear User,

We are delighted that you have chosen a product from LINAK®. LINAK systems are high-tech products based on many years of experience in the manufacture and development of actuators, electric control boxes, controls and chargers.

This User Manual does not address the end-user. It is intended as a source of information for the manufacturer of the equipment or system only, and it will tell you how to install, use and maintain your LINAK electronics. It is the responsibility of the manufacturer of the end-use product to provide a User Manual where relevant safety information from this manual is passed on to the end-user.

We are sure that your LINAK product will give you many years of problem-free operation. Before our products leave the factory they undergo full function and quality testing. Should you nevertheless experience problems with your systems, you are always welcome to contact your local dealer. LINAK subsidiaries and some distributors situated all over the world have authorised service centres, which are always ready to help you.

LINAK provides a warranty on all its products. This warranty, however, is subject to correct use in accordance with the specifications, maintenance being done correctly and any repairs being carried out at a service centre, which is authorised to repair LINAK products. Changes in installation and use of LINAK systems can affect their operation and durability. The products are not to be opened by unauthorised personnel.

The User Manual has been written based on our present technical knowledge. We are constantly working on updating the information and we therefore reserve the right to carry out technical modifications.

LINAK A/S
Safety instructions

Failure to comply with instructions marked with the warning symbol may result in accidents involving serious personal injury.

Failure to comply with instructions marked with the “NOTE” symbol may result in serious damage to the system or one of its components.

Persons who do not have the necessary experience or knowledge of the product/products must not use the product/products. Besides, persons with reduced physical or mental abilities must not use the product/products, unless they are under surveillance or they have been thoroughly instructed in the use of the apparatus by a person who is responsible for the safety of these persons.

Moreover, children must be under surveillance to ensure that they do not play with the product.

!” It is important for everyone who is to connect, install or use the systems to have the necessary information and access to this User Manual.

!” If there is visible damage on the product it must not be installed.

!” The appliance is not intended for use by young children or infirm persons without supervision.

!” Young children should be supervised to ensure that they do not play with the appliance.
Before installation, de-installation or troubleshooting:
• Stop the DL2
• Switch off the power supply and pull out the mains plug.
• Relieve the DL2 of any loads, which may be released during the work.

Before start-up:
• Make sure that the system has been installed as instructed in this User Manual.
• Make sure that the voltage at the control box is correct before the system is connected to the mains.
• System connection. The individual parts must be connected before the control box is connected to the mains. See the User Manual for LINAK actuators, if necessary.

During operation
• If the control box makes unusual noises or smells switch off the mains voltage immediately.
• Take care that the cables are not damaged.
• Unplug the mains cable on mobile equipment before it is moved.
• The products must only be used in an environment, which corresponds to their IP protection.
Repairs
In order to avoid the risk of malfunction, all DESKLINE® repairs must only be carried out by authorised LINAK workshops or repairers, as special tools must be used and special gaskets must be fitted. Lifting units/lifting columns under warranty must also be returned to authorised LINAK workshops.

⚠️ Warning!
If any of the DESKLINE products are opened, there will be a risk of subsequent malfunction.

⚠️ Warning!
The DESKLINE® systems do not withstand to cutting oil.

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DECLARATION OF INCORPORATION OF PARTLY COMPLETED MACHINERY

LINAK A/S
Smødevangvej 8
DK - 6430 Nordborg

Name and address of the person authorized to compile the relevant technical documentation:
John Kling, Group Headquarters, Guderup, DK-6430 Nordborg, email jkl@linak.com

Herewith declares that LINAK Actuators and Actuator Systems comply with the following parts of the Machinery Directive 2006/42/EC, ANNEX I, Essential health and safety requirements relating to the design and construction of machinery:
1.5.1 Electricity supply: Directive 2006/95/EC on the harmonization of the laws of Member States relating to electrical equipment designed for use within certain voltage limits.

The relevant technical documentation is compiled in accordance with part B of Annex VII and that this documentation or part hereof will be transmitted by post or electronically to a reasoned request by the national authorities.

This partly completed machinery must not be put into service until the final machinery into which it is to be incorporated has been declared in conformity with the provisions of this Directive, where appropriate.

Date: 2010-01-01
Signature:

John Kling
Certification and Regulatory Affairs
Misc. on the DESKLINE® system

Warranty
There is a 36 months’ warranty on the DESKLINE products against manufacturing faults from the production date of the individual products (see label).
LINAK A/S’ warranty is only valid in so far as the equipment has been used and maintained correctly and has not been tampered with. Furthermore, the system must not be exposed to violent treatment. In the event of this, the warranty will be ineffective/invalid. For further details, please see LINAK A/S ordinary conditions of sale.

Maintenance
Clean dust and dirt on the outside of the system, at appropriate intervals and inspect them for damage and breaks. Inspect the connections, cables and plugs and check for correct functioning as well as fixing points.

⚠️ The cleaners and disinfectants must not be highly alkaline or acidic (pH value 6-8).
The DESKLINE® DL2 system contains the following products:

- 1 or 2 DL2 lifting column(s) (no memory or parallel drive)
- 1 Control box CBD2
- 1 DP (Desk Panel)
- 1 Exchangeable mains cable
  (With mains cut-off the cable is not exchangeable)

Options:

- Built-in control box (CBD)
- Class 1 protection (not if built-in CBD)
- Prepared for 1 or 2 anti-squeeze safety switches
  (NO type = normally open), only stop (not if built-in CBD)
Mounting guidelines for DL2 with CBD2N control box

The DL2 column is supplied with either 8 mm end plates or 3 mm end plates.

8 mm end plates:
For mounting on the desk frame there are 4 holes for M10 bolts. It is recommended to use all 4 bolts.

3 mm end plates:
For mounting on the desk frame there are 4 holes in the column for DG 80 x 35 screws. It is recommended to use all 4 screws.

As the table top amplifies the sound we advise you to place a vibration/shock-absorbing material between the table top and the table frame.

The outer profile of the DL2 column has tracks, which can be used for mounting a bracket. The mounting bracket can be used for e.g.:
- Mounting a customised cover (for encapsulation of the DL2).
- Mounting of a computer

Figure 1
Example of how to mount a DL2 system
Bending moment

To limit the influence from the bending moment it is recommended to place the heaviest load in the shaded area (see figure 2) in which the spindle is placed. The spindle part is placed in the same side as the cable outlet. See the DL2 data sheet for further information regarding bending moment.

LINAK recommends that the DESKLINE® system should be used in push applications.
Mounting guidelines CBD2N

The control box is to be fastened with 4 screws with a head diameter between ø 8 and ø 10 mm. Out of regard for the tension surface ø 10 mm is preferable. See drawing appendix for placing of mounting holes and the space the CBD takes up.

The CBD must not be packed in heat insulating material, but must be placed so that it can emit waste heat into the surroundings. There are no ventilation holes to consider, the CBD emits heat through the surface.

The plug must be visible when the CBD is mounted so that the supply to the CBD can be disconnected at replacement, if any.

The mounting screws on the control box must be fastened with a max. torque of 1 Nm.

The mounting surface, to which the control box is attached, should have a surface evenness of max. ± 0.5 mm.

For mounting and operation of the desk panel, please see the separate user manual for desk panels.
Electrical connection of the DL2 system:

**DESKLINE system with a CBD2N which is not built into the DL2:**
The DESKLINE® system is to be connected as shown on figure 3. The DL2 is to be connected to the socket on the control box by means of the motor cable, which is supplied with an 8-pin plug. The connection of the DL2’s are on the same side of the control box. See figure 3.

Be careful that the plugs are fixed exactly above the counterpart before pushing them together. Otherwise the plugs may bend and following errors may occur:

- The lifting units will not run as there is no current
- The lifting units cannot find the end-stop positions

In the worst case the switches in the control box will short-circuit, which will damage the CBD2.

*The control (DP) is to be connected to port B on the control box - the opposite side of the DL2 column (see figure 3). The connection is made by a 8 pole modular jack plug.*

Up to 2 SLS (Safety Limit Switches) can be connected to the control box on the opposite side of the lifting units. The connection is made by DC mini jack plugs (see figure 3).

Finally the mains cable is to be mounted and power switched on.

Please note that the control box must only be connected to the voltage stated on the label.
DESKLINE system with a built-in CBD2:
The DESKLINE® system is to be connected as shown on figure 15. The lifting unit DL2 is equipped with an 8 pole female modular jack for connection of the control. The DL2 is also equipped with a fixed mains cable.
**Operation with SLS**
The CBD2N supports two SLS (Safety Limit Switch) inputs. The switches must be type NO (normally open). The SLS can optionally be connected to the SLS input. Each SLS input controls one function. The function is stated by choice of CBD2N. Below functions are possible:

1 input, CH1 down  
2 input, CH1 and CH2 down  
1 input, CH1 up  
2 input, CH1 and CH2 up  
2 input, CH1 up and down  
2 input, CH1 down and CH2 up

When SLS is activated the movement will stop immediately. It will not be possible to drive in the opposite direction until reactivating the control.
Description of the DESKLINE® DL2 Memory System with CBD2 E/F/G

The DESKLINE® DL2 Memory system contains the following products:

- 1, 2 or 3 DL2 lifting column(s)
- 1 Control box CBD2
- 1 DP Desk Panel
- 1 DPA/DPB Desk Panel
- 1 Exchangeable mains cable
  (With mains cut-off the cable is not exchangeable)

Options:

- Built-in control box (CBD)
- Class 1 protection (not if built-in CBD)
- Prepared for 1 or 2 anti-squeeze safety switches
  (NO type = normally open), only stop (not if built-in CBD)
- It is possible to run extra actuators (LA31 with hall) (not if built-in CBD)

Description of the DESKLINE® DL2 system

Each Deskline lifting unit DL2 is equipped with a motor and memory drive is ensured by means of software in the CBD2. CBD2 also has soft start, which ensures a soft start when adjusting the desk.

Application of the DESKLINE® DL2 system:
Irrespective of the load the duty cycle 5% ~ 3 min./ hour or max. 1 min. at continuous use stated in the data sheets, must NOT be exceeded as this will result in a overheating of the motor, the brake and the spindle nut. Exceeding the duty cycle will result in a dramatic reduction of the life of the system.
Mounting guidelines for DL2 System

The DL2 column is supplied with either 8 mm end plates or 3 mm end plates.

8 mm end plates:
For mounting on the desk frame there are 4 holes for M10 bolts. It is recommended to use all 4 bolts.

3 mm end plates:
For mounting on the desk frame there are 4 holes in the column for DG 80 x 35 screws. It is recommended to use all 4 screws.

As the table top amplifies the sound we advise you to place a vibration/shock-absorbing material between the table top and the table frame.

The outer profile of the DL2 column has tracks, which can be used for mounting a bracket. The mounting bracket can be used for e.g.:
- Mounting the control box.
- Mounting an extra actuator for tilt function of the table top.
- Mounting of a computer hard disc

Figure 5
Example of how to mount a DL2 system
To limit the influence from the bending moment it is recommended to place the heaviest load in the shaded area (see figure 6) in which the spindle is placed. The spindle part is placed in the same side as the cable outlet. See data sheet for DL2 for further information regarding bending moment.

\[\text{LINAK recommends that the DESKLINE}\^\text{®} \text{ system should be used in push applications.}\]
Mounting guidelines CBD2 E/F/G

The control box is to be fastened with 4 screws with a head diameter between ø 8 and ø 10 mm. Out of regard for the tension surface ø 10 mm is preferable. See drawing appendix for placing of mounting holes and the space the CBD takes up.

CBD2 - Control box

The CBD must not be packed in heat insulating material, but must be placed so that it can emit waste heat into the surroundings. There are no ventilation holes to consider, the CBD emits heat through the surface.

The plug must be visible when the CBD is mounted so that the supply to the CBD can be disconnected at replacement, if any.

The mounting screws on the control box must be fastened than a max. torque of 1 Nm.

The mounting surface, to which the control box is attached, should have a surface evenness of max. ± 0.5 mm.
Electrical connection of the DL2 system:

DESKLINE system with a CBD which is not built into the DL2:
The DESKLINE® system is to be connected as shown on figure 10 and 11. The DL2 is to be connected to the socket on the control box by means of the motor cable, which is supplied with an 8-pin plug. The connection of the DL2's are on the same side of the control box. See figure 10.

Be careful that the plugs are fixed exactly above the counterpart before pushing them together. Otherwise the plugs may bend and following errors may occur:
- The lifting units will not run as there is no current
- The lifting units start to run but stop due to lack of pulses
- The lifting units cannot find the end-stop positions
- The system cannot be initialised and therefore it cannot find its memory positions.

In the worst case the switches in the control box will short-circuit, which will damage the CBD2 (see figure 10).

The control (DP/DPA/DPB) is to be connected to port B on the control box - the opposite side of the DL2 column (see figure 10). The connection is made by means of a 6 or 8 pole modular jack plug. Up to 2 SLS (Safety Limit Switches) can be connected to the control box on the opposite site of the lifting units. The connection is made by means of DC mini jack plugs (see figure 10).

Finally the mains cable is to be mounted and power switched on.

Please note that the control box must only be connected to the voltage stated on the label.
DESKLINE system with a built-in CBD2:
The DESKLINE® system is to be connected as shown on figure 11. The lifting unit DL2 is equipped with a 8 pole female modular jack for connection of the control. The DL2 is also equipped with a fixed mains cable.
Initialisation of the DESKLINE® DL2 system

To obtain memory operation of a DESKLINE system it is necessary that the system drives the lifting columns DL2 in end-stop position bottom at first activation. Thus the control box CBD2 registers the bottom position for each lifting column.

If an extra actuator apart from the DL2 is connected to the system this actuator must also be initialised. Drive the actuator to inner position and then to outer position.

Besides the system has to be initialised when exchanging the lifting columns or the control box.
Operation with SLS (DL2 system)

The software supports two SLS (Safety Limit Switch) inputs. The switches must be NO (Normally Open) types. The SLS can optionally be connected to the SLS inputs.

Each SLS input controls one function according to the table below (stated when ordering the CBD). If the SLS is activated while a channel move downwards the movement will stop immediately whereafter the channel automatically will move approx. 10 mm upwards and stop. It will only be possible to initiate movement in the upward direction as long as the SLS is active. When the SLS is released again and all keys on the Handheld Control have been released the Control Box will allow movement in both directions.

During a Memory drive session activating the SLS will stop the active channel irrespective of the direction. If the channel was moving downwards at the time the SLS was activated this channel will automatically move approx. 10 mm upwards and stop. The Memory drive session is abandoned.

<table>
<thead>
<tr>
<th>SLS input</th>
<th>Channel 1</th>
<th>Channel 2</th>
<th>Channel 3</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Stop</td>
<td>Stop</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td></td>
<td></td>
<td>Stop</td>
</tr>
</tbody>
</table>
Disposal of LINAK’s products

As LINAK’s customers often ask us how our products can be disposed of or scrapped we have prepared this guidance that enables a classification to different waste fractions for recycling or combustion.

Guidance

We recommend that our products be disassembled as much as possible and divided into different waste groups for recycling or combustion.

For example, waste can be sorted into metals, plastics, cable scrap, combustible material, and recoverable resources.

Some of these main groups can be further divided into subgroups; e.g. metal can be divided into steel/aluminium/copper and plastic can be divided into ABS/PA/PE/PP.

As an example, the table below breaks down the different components in LINAK products to various recycling groups:

<table>
<thead>
<tr>
<th>Product</th>
<th>Components</th>
<th>Recycling group</th>
</tr>
</thead>
<tbody>
<tr>
<td>Columns/Actuator:</td>
<td>Spindle and motor</td>
<td>Scrap</td>
</tr>
<tr>
<td></td>
<td>Plastic housing</td>
<td>Plastic recycling or combustion</td>
</tr>
<tr>
<td></td>
<td>Cable</td>
<td>Cable scrap or combustion</td>
</tr>
<tr>
<td></td>
<td>PCB boards</td>
<td>Electronics scrap</td>
</tr>
<tr>
<td>Control Box:</td>
<td>PCB boards</td>
<td>Electronics scrap</td>
</tr>
<tr>
<td></td>
<td>Plastic housing</td>
<td>Plastic recycling or combustion</td>
</tr>
<tr>
<td></td>
<td>Cable</td>
<td>Cable scrap or combustion</td>
</tr>
<tr>
<td></td>
<td>Transformer</td>
<td>Metal scrap</td>
</tr>
<tr>
<td>Handset/Control:</td>
<td>Plastic housing</td>
<td>Plastic recycling or combustion</td>
</tr>
<tr>
<td></td>
<td>Cable</td>
<td>Cable scrap or combustion</td>
</tr>
<tr>
<td></td>
<td>PCB board</td>
<td>Electronics scrap</td>
</tr>
</tbody>
</table>

By now almost all our casted plastic parts are supplied with an interior code for plastic type and fibre contents, if any.

Main groups of disposal

<table>
<thead>
<tr>
<th>Product main groups</th>
<th>Metal Scrap</th>
<th>Cable scrap</th>
<th>Electronics scrap</th>
<th>Plastic recycling or combustion</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>DL2</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>CBD2</td>
<td>X</td>
<td></td>
<td>X</td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>DPXX</td>
<td>X</td>
<td>X</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>SLS</td>
<td>X</td>
<td>X</td>
<td></td>
<td>X</td>
<td></td>
</tr>
</tbody>
</table>
Labels

Label for CBD2

Label for DL2
**DESKLINE® DL2 System:**

**DL2 Lifting Column**

![Diagram of DL2 Lifting Column]

**CBD2 Control Box**

![Diagram of CBD2 Control Box]
DECLARATION OF CONFORMITY

LINAK A/S
Smedevæng 8
DK - 6430 Nordborg

hereby declares that LINAK Actuator System composed of:

Control Box:
CBD2xxxxxxx-xx

Desk lift(s):
DL2xxxxxx-xxxx,
optional: Linear Actuator 31xxxxxx-xxxxxx

Desk Panel/Display Panel/Foot Switch:
DPxxxx-xxxxxx

complies with the EMC-directive 89/336/EØF according to the standards EN61000-6-1:2001,
EN61000-6-3:2001

and complies with Low Voltage Directive 73/23/EØF according to the standard

Machinery Directive 98/37/EC Attachment IIB: LINAK A/S prohibit that the actuator system is
put into service until the machinery into which the actuator system is to be incorporated has
been declared in conformity with the provisions of all relevant directives

Date: 2004-08-02

Signature: [Signature]

(Hans Schou Christensen)
other written material drawn up by LINAK. Therefore, LINAK reserves the right to discontinue the sale of any product displayed on its website or listed in its catalogues or brochures. While LINAK uses its best efforts to fulfill orders, LINAK cannot, for the same reasons as mentioned above, guarantee the availability of any particular product. Therefore, LINAK reserves the right to discontinue the sale of any product displayed on its website or listed in its catalogues or brochures without prior notice. Therefore, LINAK cannot guarantee the correct and actual status of said information on its products.

DISTRIBUTORS

Argentina
NOVOTEC ARGENTINA SRL
Phone: 011-4303-8989 / 8900
Fax: 011-4032-0184
E-mail: info@novotecargentina.com
www.novotecargentina.com

Colombia
MEM Ltda
Phone: +57 (1) 334-7666
Fax: +57 (1) 282-1684
E-mail: servicioalciente@memltda.com.co
www.mem.net.co

Indonesia
Mechatronics Control Equipments India Pvt Ltd
Phone: +91-44-28558484, 85
E-mail: bala@mechatronicscontrol.com
www.mechatronicscontrol.com

South Africa
Industrial Specialised Applications CC
Phone: 071 011 466 0346
E-mail: garth@isagroup.co.za
Phone: +27 011 466 0346

United Arab Emirates
Mechtronics
Phone: +971 4 267 4311
Fax: +971 4 267 4312
E-mail: mechtron@emirates.net.ae

Terms of use

The user is responsible for determining the suitability of LINAK products for specific application. LINAK takes great care in providing accurate and up-to-date information on its products. However, due to continuous development in order to improve its products, LINAK products are subject to frequent modifications and changes without prior notice. Therefore, LINAK cannot guarantee the correct and actual status of said information on its products.

While LINAK uses its best efforts to fulfill orders, LINAK cannot, for the same reasons as mentioned above, guarantee the availability of any particular product. Therefore, LINAK reserves the right to discontinue the sale of any product displayed on its website or listed in its catalogues or brochures without prior notice. Therefore, LINAK cannot guarantee the correct and actual status of said information on its products.